



Theo Forch Liquid Metal Transparent K154 24 MI Art.: 6430 4180 (B), Art.: 6434 4180 (B)

Forch Australia Pty Ltd

Chemwatch Hazard Alert Code: 4

Chemwatch: 23-5927

Issue Date: 11/07/2018

Version No: 3.1.1.1

Print Date: 06/11/2019

Safety Data Sheet according to WHS and ADG requirements

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product name | Theo Forch Liquid Metal Transparent K154 24 MI Art.: 6430 4180 (B), Art.: 6434 4180 (B) |
| Synonyms | Article no.: 6430 4180 (B); 6434 4180 (B); Art.: 6430 4185 (B), 6434 4185 (B) |
| Proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol and triethylenetetramine) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|-----------|
| Relevant identified uses | Adhesive. |
|--------------------------|-----------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---------------------------------------------|
| Registered company name | Forch Australia Pty Ltd |
| Address | 2 Forward Street Gnagnara WA 6077 Australia |
| Telephone | +61 8 9303 9113 |
| Fax | +61 8 9303 9114 |
| Website | www.forch.com.au |
| Email | admin@forch.com.au |

Emergency telephone number

| | |
|-----------------------------------|-----------------------------|
| Association / Organisation | +61 8 9303 9113 |
| Emergency telephone numbers | 0413 550 330 (Terry Childs) |
| Other emergency telephone numbers | 0424 135 792 |

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

| | Min | Max |
|--------------|-----|-----|
| Flammability | 1 | 1 |
| Toxicity | 1 | 1 |
| Body Contact | 4 | 4 |
| Reactivity | 1 | 1 |
| Chronic | 2 | 2 |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|------------------|----------------|
| Poisons Schedule | Not Applicable |
|------------------|----------------|

| | |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|
| Classification [1] | Emit Flammable Gases with Water Category 2, Skin Corrosion/Irritation Category 1A, Serious Eye Damage Category 1, Skin Sensitizer Category 1 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|----------------------------|-----------------------------------------------------------------------------------|
| Hazard pictogram(s) |  |
|----------------------------|-----------------------------------------------------------------------------------|

| | |
|--------------------|---------------|
| SIGNAL WORD | DANGER |
|--------------------|---------------|

Hazard statement(s)

| | |
|-------------|-------------------------------------------------|
| H261 | In contact with water releases flammable gases. |
| H314 | Causes severe skin burns and eye damage. |
| H317 | May cause an allergic skin reaction. |

Precautionary statement(s) Prevention

| | |
|------------------|------------------------------------------------------------------------------------------------------|
| P231+P232 | Handle under inert gas. Protect from moisture. |
| P260 | Do not breathe mist/vapours/ spray. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P223 | Keep away from any possible contact with water, because of violent reaction and possible flash fire. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|-----------------------|----------------------------------------------------------------------------------------------------------------------------------|
| P301+P330+P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER or doctor/physician. |
| P321 | Specific treatment (see advice on this label). |
| P335+P334 | Brush off loose particles from skin. Immerse in cool water/wrap in wet bandages. |
| P363 | Wash contaminated clothing before reuse. |

Precautionary statement(s) Storage

| | |
|------------------|----------------------------------------------------|
| P405 | Store locked up. |
| P402+P404 | Store in a dry place. Store in a closed container. |

Precautionary statement(s) Disposal

| | |
|-------------|----------------------------------------------------------------------------------------------------------------------------------|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|-------------|----------------------------------------------------------------------------------------------------------------------------------|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------|-----------|----------------------------------------------|
| 112-24-3 | 10-15 | <u>triethylenetetramine</u> |
| 90-72-2 | 1-5 | <u>2,4,6-tris(dimethylamino)methylphenol</u> |
| 919-30-2 | 1-2.5 | <u>3-aminopropyltriethoxysilane</u> |

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

| | |
|--------------------|--|
| Eye Contact | |
|--------------------|--|

| | |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p> |
| Ingestion | <ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. |

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines:

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopy control is suggested.
- ▶ No specific antidote is known.

▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glauropsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- ▶ Health history, with emphasis on the respiratory system and history of infections
- ▶ Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- ▶ Lung function tests, pre- and post-bronchodilator if indicated
- ▶ Total and differential white blood cell count
- ▶ Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000
Alliance for Polyurethanes Industry

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|

Advice for firefighters

| | |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area. ▶ Do not approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. <p>Combustion products include: carbon dioxide (CO₂) nitrogen oxides (NO_x) silicon dioxide (SiO₂) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p> |
| HAZCHEM | 2X |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Minor Spills | <ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. <p>Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste.</p> <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal. <p>for amines:</p> <ul style="list-style-type: none"> ▶ If possible (i.e., without risk of contact or exposure), stop the leak. ▶ Contain the spilled material by diking, then neutralize. ▶ Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers. ▶ Store the containers outdoors. ▶ Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements. ▶ Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water ▶ Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes. ▶ Waste materials from an amine catalyst spill or leak may be "hazardous wastes" that are regulated under various laws. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ Stop leak if safe to do so. ▶ Contain spill with sand, earth or vermiculite. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| | |
|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Safe handling | <ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. |
| Other information | <p>for bulk storages:</p> <ul style="list-style-type: none"> ▶ If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.) ▶ This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water ▶ DO NOT store near acids, or oxidising agents ▶ No smoking, naked lights, heat or ignition sources. ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|---------------------------|----------------------------------------------------------------------------------------------------------------------|
| Suitable container | <ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. |
|---------------------------|----------------------------------------------------------------------------------------------------------------------|

| | |
|--------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | <ul style="list-style-type: none"> ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p> |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Contact with water liberates highly flammable gases ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|-----------------------------------------|----------------------------------------------------------------|-----------|----------|-----------|
| triethylenetetramine | Triethylenetetramine | 3 ppm | 14 ppm | 83 ppm |
| 2,4,6-tris[(dimethylamino)methyl]phenol | Tris(dimethylaminomethyl)phenol, 2,4,6- | 3.6 mg/m3 | 40 mg/m3 | 240 mg/m3 |
| 3-aminopropyltriethoxysilane | Aminopropyltriethoxysilane; (3-(Triethoxysilyl)-1-propanamine) | 1.9 mg/m3 | 21 mg/m3 | 350 mg/m3 |

| Ingredient | Original IDLH | Revised IDLH |
|-----------------------------------------|---------------|---------------|
| triethylenetetramine | Not Available | Not Available |
| 2,4,6-tris[(dimethylamino)methyl]phenol | Not Available | Not Available |
| 3-aminopropyltriethoxysilane | Not Available | Not Available |

OCCUPATIONAL EXPOSURE BANDING

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|------------------------------|-----------------------------------|----------------------------------|
| triethylenetetramine | E | ≤ 0.1 ppm |
| 3-aminopropyltriethoxysilane | E | ≤ 0.1 ppm |

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

| | |
|-----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> |
| Personal protection |  |

| | |
|---------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Eye and face protection</p> | <ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. <p>For amines:</p> <p>SPECIAL PRECAUTION:</p> <ul style="list-style-type: none"> ▶ Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage. ▶ Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists. <p>CAUTION:</p> <ul style="list-style-type: none"> ▶ Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour. ▶ In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles. ▶ Eyewash fountains should be installed, and kept in good working order, wherever amines are used. |
| <p>Skin protection</p> | <p>See Hand protection below</p> |
| <p>Hands/feet protection</p> | <ul style="list-style-type: none"> ▶ Elbow length PVC gloves ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> -Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent -Butyl Rubber ranges from excellent to good -Nitrile Butyl Rubber (NBR) from excellent to fair. -Neoprene from excellent to fair -Polyvinyl (PVC) from excellent to poor <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> -Excellent breakthrough time > 480 min -Good breakthrough time > 20 min -Fair breakthrough time < 20 min -Poor glove material degradation <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</p> <ul style="list-style-type: none"> -DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). -DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use. <p>Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times</p> <p>For amines:</p> <ul style="list-style-type: none"> ▶ Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. ▶ Application of a non-perfumed moisturiser is recommended ▶ Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl). ▶ DO NOT USE latex. |
| <p>Body protection</p> | <p>See Other protection below</p> |
| <p>Other protection</p> | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Theo Forch Liquid Metal Transparent K154 24 MI Art.: 6430 4180 (B), Art.: 6434 4180 (B)

| Material | CPI |
|------------|-----|
| BUTYL | A |
| NEOPRENE | A |
| NITRILE | A |
| PE/EVAL/PE | A |
| VITON | A |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant.

Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--------------------------------------------------------------------|----------------------|----------------------|
| up to 10 | 1000 | AK-AUS / Class1 P2 | - |
| up to 50 | 1000 | - | AK-AUS / Class 1 P2 |
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | AK-2 P2 |
| up to 100 | 10000 | - | AK-3 P2 |
| 100+ | | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand
 A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| Appearance | Light yellow viscous liquid with characteristic odour; does not mix with water. | | |
|----------------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------|----------------|
| Physical state | Liquid | Relative density (Water = 1) | 1.14 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | 8000-16000 |
| Initial boiling point and boiling range (°C) | >200 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | >150 | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |

| | | | |
|----------------------------------|----------------|-----------------------------------------|----------------|
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inhaled | <p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> |
| Ingestion | <p>The material can produce severe chemical burns within the oral cavity and gastrointestinal tract following ingestion.</p> <p>Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> |
| Skin Contact | <p>The material can produce severe chemical burns following direct contact with the skin.</p> <p>There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.</p> <p>Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.</p> <p>Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>The material can produce severe chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.</p> <p>Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.</p> |
| Chronic | <p>Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p> <p>Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material.</p> |

| | | |
|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| Theo Forch Liquid Metal Transparent K154 24 MI Art.: 6430 4180 (B), Art.: 6434 4180 (B) | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| triethylenetetramine | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: =550 mg/kg ^[2] | Eye (rabbit):20 mg/24 h - moderate |
| | Oral (rat) LD50: 2500 mg/kg ^[2] | Eye (rabbit); 49 mg - SEVERE |
| | | Skin (rabbit): 490 mg open SEVERE |
| | | Skin (rabbit): 5 mg/24 SEVERE |
| 2,4,6- tris[(dimethylamino)methyl]phenol | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >973 mg/kg ^[1] | Eye (rabbit): 0.05 mg/24h - SEVERE |
| | Inhalation (rat) LC50: >0.125 mg/l/1hr.] ^[2] | Eye: adverse effect observed (irreversible damage) ^[1] |
| | Oral (rat) LD50: 1200 mg/kg ^[2] | Skin (rabbit): 2 mg/24h - SEVERE |
| | | Skin: adverse effect observed (corrosive) ^[1] |
| 3-aminopropyltriethoxysilane | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 3800 mg/kg ^[2] | Eye (rabbit): 0.75 mg/24h-SEVERE |
| | Oral (rat) LD50: 1570 mg/kg ^[2] | Eye (rabbit): 100 mg - mild |
| | | Skin (rabbit): 0.1 mg - mild |
| | | Skin (rabbit): 5.0 mg/24h-SEVERE |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

| | |
|-----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TRIETHYLENETETRAMINE | <p>Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.</p> <p>For alkyl polyamines:</p> <p>The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.</p> <p>Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p> |
| 2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL | No significant acute toxicological data identified in literature search. |
| 3-AMINOPROPYLTRIETHOXYSILANE | <p>Low molecular weight alkoxyisilane can cause irreversible lung damage when inhaled at low dose. It is not an obvious skin irritant. However, studies suggest with repeated occupational exposure, methoxyisilane may cause damage to the eye and skin as well as cancer.</p> <p>3-aminopropyltriethoxysilane (APTES) is severely irritating to the skin and eyes. Animal testing showed that prolonged exposure by inhalation may lead to a mild inflammation of the throat and changes in the cell pattern on the airway. It does not seem to cause genetic damage or adverse effects to reproduction and development.</p> |
| TRIETHYLENETETRAMINE & 3-AMINOPROPYLTRIETHOXYSILANE | <p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> |
| TRIETHYLENETETRAMINE & 2,4,6- TRIS[(DIMETHYLAMINO)METHYL]PHENOL & 3-AMINOPROPYLTRIETHOXYSILANE | <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> |

| | |
|------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> |
| <p>2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL & 3-AMINOPROPYLTRIETHOXYSILANE</p> | <p>Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.</p> <p>Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.</p> |

| | | | |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity | ✗ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Theo Forch Liquid Metal Transparent K154 24 MI Art.: 6430 4180 (B), Art.: 6434 4180 (B) | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|-----------------------------------------------------------------------------------------|---------------|--------------------|-------------------------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| triethylenetetramine | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 180mg/L | 1 |
| | EC50 | 48 | Crustacea | 31.1mg/L | 1 |
| | EC50 | 72 | Algae or other aquatic plants | 2.5mg/L | 1 |
| | NOEC | 72 | Algae or other aquatic plants | <2.5mg/L | 1 |
| 2,4,6-tris[(dimethylamino)methyl]phenol | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 175mg/L | 2 |
| | EC50 | 72 | Algae or other aquatic plants | 2.8mg/L | 2 |
| 3-aminopropyltriethoxysilane | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 643.913mg/L | 3 |
| | EC50 | 48 | Crustacea | 331mg/L | 2 |
| | EC50 | 72 | Algae or other aquatic plants | >1-mg/L | 2 |
| | NOEC | 72 | Algae or other aquatic plants | 1.3mg/L | 2 |

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|-----------------------------------------|-------------------------|------------------|
| triethylenetetramine | LOW | LOW |
| 2,4,6-tris[(dimethylamino)methyl]phenol | HIGH | HIGH |
| 3-aminopropyltriethoxysilane | HIGH | HIGH |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|-----------------------------------------|------------------------|
| triethylenetetramine | LOW (LogKOW = -2.6464) |
| 2,4,6-tris[(dimethylamino)methyl]phenol | LOW (LogKOW = 0.773) |
| 3-aminopropyltriethoxysilane | LOW (BCF = 5.4) |

Mobility in soil

| Ingredient | Mobility |
|-----------------------------------------|-------------------|
| triethylenetetramine | LOW (KOC = 309.9) |
| 2,4,6-tris[(dimethylamino)methyl]phenol | LOW (KOC = 15130) |
| 3-aminopropyltriethoxysilane | LOW (KOC = 12150) |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. ▶ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|-------------------------|-------------------------------------------------------------------------------------|
| |  |
| Marine Pollutant | NO |
| HAZCHEM | 2X |

Land transport (ADG)

| | |
|------------------|------|
| UN number | 2735 |
|------------------|------|

| | | |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol and triethylenetetramine) | |
| Transport hazard class(es) | Class | 8 |
| | Subrisk | Not Applicable |
| Packing group | II | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Special provisions | 274 |
| | Limited quantity | 1 L |

Air transport (ICAO-IATA / DGR)

| | | |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| UN number | 2735 | |
| UN proper shipping name | Amines, liquid, corrosive, n.o.s. * (contains 2,4,6-tris[(dimethylamino)methyl]phenol and triethylenetetramine); Polyamines, liquid, corrosive, n.o.s. * (contains 2,4,6-tris[(dimethylamino)methyl]phenol and triethylenetetramine) | |
| Transport hazard class(es) | ICAO/IATA Class | 8 |
| | ICAO / IATA Subrisk | Not Applicable |
| | ERG Code | 8L |
| Packing group | II | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Special provisions | A3 A803 |
| | Cargo Only Packing Instructions | 855 |
| | Cargo Only Maximum Qty / Pack | 30 L |
| | Passenger and Cargo Packing Instructions | 851 |
| | Passenger and Cargo Maximum Qty / Pack | 1 L |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y840 |
| | Passenger and Cargo Limited Maximum Qty / Pack | 0.5 L |

Sea transport (IMDG-Code / GGVSee)

| | | |
|-------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| UN number | 2735 | |
| UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-tris[(dimethylamino)methyl]phenol and triethylenetetramine) | |
| Transport hazard class(es) | IMDG Class | 8 |
| | IMDG Subrisk | Not Applicable |
| Packing group | II | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | EMS Number | F-A , S-B |
| | Special provisions | 274 |
| | Limited Quantities | 1 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture**

| TRIETHYLENETETRAMINE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Inventory of Chemical Substances (AICS)
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

GESAMP/EHS Composite List - GESAMP Hazard Profiles
 IMO IBC Code Chapter 17: Summary of minimum requirements
 IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

3-AMINOPROPYLTRIEHOXYSILANE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Inventory of Chemical Substances (AICS)
 GESAMP/EHS Composite List - GESAMP Hazard Profiles

IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

National Inventory Status

| National Inventory | Status |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Australia - AICS | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (2,4,6-tris[(dimethylamino)methyl]phenol; 3-aminopropyltriethoxysilane; triethylenetetramine) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - ARIPS | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

| | |
|----------------------|------------|
| Revision Date | 11/07/2018 |
| Initial Date | 07/05/2010 |

SDS Version Summary

| Version | Issue Date | Sections Updated |
|---------|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3.1.1.1 | 11/07/2018 | Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Appearance, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (eye), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Ingredients, Instability Condition, |

| | |
|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | Personal Protection (other), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Supplier Information, Toxicity and Irritation (Other), Transport, Transport Information, Use, Name |
|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.